

## ABS N70 Technical Datasheet

**1) Product Description:**

ABS N70 is an extrusion grade Acrylonitrile Butadiene Styrene copolymer.

**2) Applications:**

Profile extrusion

**3) Typical data:**

Property	Test method (ASTM)	Test condition	Unit	Typical value
Izod Impact	D- 256	6.4 mm , notched	KJ/m <sup>2</sup>	27
Melt flow index	D- 1238	220°C , 10 kg	gr/10 min	10
Rock well hardness	D-785	.....	R-scale	112
HDT	D-648	1.82 Mpa	°C	87
Vicat softening Temp	D-1525	5kg/50°C	°C	97
Tensile strength	D-638	23°C , 50 mm/min	Kg/cm <sup>2</sup>	470
Tensile elongation	D-638	23°C , 50 mm/min	%	25
Flexural strength	D-790	23°C , 2.8 mm/min	Kg/cm <sup>2</sup>	660
Flexural Modulus	D-790	23°C , 2.8 mm/min	Kg/cm <sup>2</sup>	22000
Specific Gravity	D-792	23°C	..	1.04
Molding Shrinkage	D-955	...	%	0.4-0.7
Flammability	UL94	1/8inch(3.2mm)	...	HB

\* Typical values not to be construed as specifications.